MATERIAL:  STAINLESS STEEL PER AMS-5640, ALLOY UNS S30300, TYPE 1; OR ASTM A582 TYPE 303, COND. A

FINISH:  GOLD PER ASTM B488, TYPE II, CODE C, CLASS .76, OVER NICKEL PER AMS-QQ-N-290, CLASS 1, .00005" MIN. F

PRODUCT DATA DRAWING

- DIMENSIONS IN INCHES TOLERANCES:
  FRACTIONAL: \( \pm \frac{1}{64} \)  ANGULAR: \( \pm 1' \)
  DECIMAL: .030  .010  .005

- INTERPRET DIMENSIONS AND TOLERANCES PER ASME Y14.5M-1994

- MATERIAL: SEE NOTES

- FINISH: SEE NOTES

- SURFACE AREA: N/A

- PROPRIETARY

- UNLESS OTHERWISE SPECIFIED
  1) ALL DIMENSIONS ARE IN INCHES (MILLIMETERS)
  2) ALL DIMENSIONS ARE AT ROOM TEMPERATURE
  3) SURFACE ROUGHNESS 63 MAX.
  4) CHAM. 1ST & LAST THREADS.
  5) SURFACE ROUGHNESS 63
  6) DIA.'S ON COMMON CENTERS TO BE CONCENTRIC
  7) REMOVE ALL BURRS

- THIRD ANGLE PROJECTION

- DRAWN:  FSG 9/26/17
- CHECKED:  FSG 9/26/17
- APPROVED:  FSG 9/26/17

- ROHS COMPLIANT