PRODUCT DATA DRAWING

MATERIAL:
TUBE & SHAFT: STAINLESS STEEL PER AMS-5640, ALLOY UNS S30300, TYPE 1
COLLET: BERYLLIUM COPPER PER ASTM B196, ALLOY No. UNS C17300, TD04
COMPRESS SPRING: MUSIC WIRE
SCREW: BRASS
FINISH:
TUBE & SHAFT: PASSIVATED PER AMS-2700
COLLET: NICKEL PER AMS-QQ-N-290, CLASS 1, GRADE G
SCREW: NICKEL PER AMS-QQ-N-290, CLASS 2

ENG TO REVIEW AND UPDATE MATERIALS AND FINISH

DIMENSIONS ARE IN INCHES
TOLERANCES:
FRACTIONAL: \( \pm \frac{1}{64} \)
DECIMAL: \( \pm 0.030 \)
UNLESS OTHERWISE SPECIFIED
1. ALL DIMENSIONS ARE IN INCHES COMMENTS
2. ALL DIMENSIONS ARE AFTER PLATING.
3. BREAK CORNERS & EDGES .005 R. MAX.
4. CHAM. 1ST & LAST THREADS.
5. SURFACE ROUGHNESS 63 MIL-STD-10.
6. DIA.'S ON COMMON CENTERS TO BE CONCENTRIC WITHIN .005 T.I.R.
7. REMOVE ALL BURRS UNLESS OTHERWISE SPECIFIED

SV Microwave, Inc.
2400 Centrepark West Drive, Suite 100
West Palm Beach, FL 33409

TITLE: SMPM BULLET REMOVAL TOOL

REV DESCRIPTION DATE APPROVED
- DCN 36042 03/11 STW

SCALE: 3:1
SHEET 1 OF 1