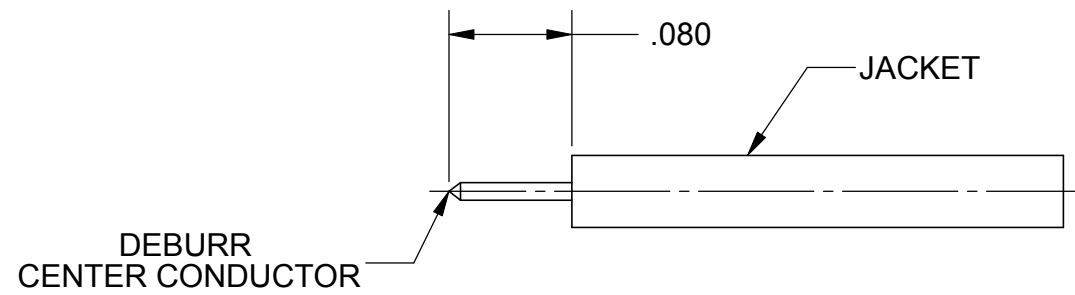
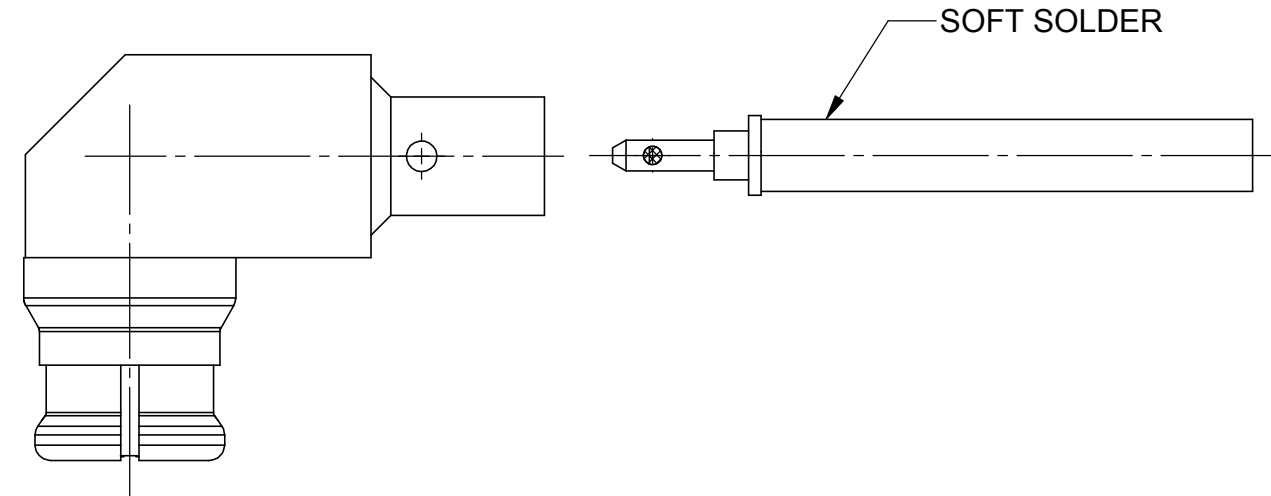


REVISION HISTORY			
REV	DESCRIPTION	DATE	APPROVED
-	REL. NRN 34600	02/26/08	STW
A	DCN 37413	03/10	PJS

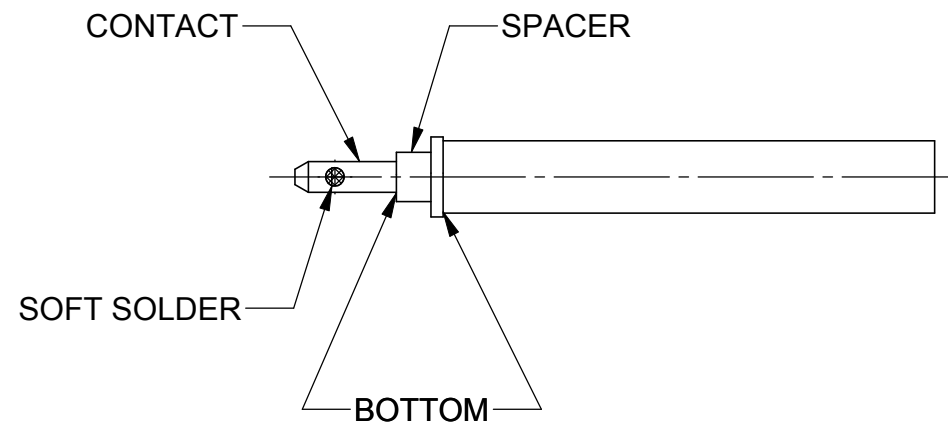
STEP 1:
TRIM TO DIMENSIONS SHOWN.



STEP 3:
INSTALL CABLE INTO BODY, BOTTOM ON CABLE STOP AND SOFT SOLDER CABLE IN PLACE AS SHOWN.



STEP 2
ASSEMBLE SPACER ONTO CABLE CONDUCTOR & BOTTOM AGAINST CABLE DIELECTRIC/JACKET, ASSEMBLE CONTACT ONTO CENTER CONDUCTOR AND BOTTOM AGAINST SPACER. SOFT SOLDER CONTACT TO CABLE. REMOVE EXCESS SOLDER FROM CONTACT O.D.



MATERIAL:	N/A	DIMENSIONS ARE IN INCHES TOLERANCES:	UNLESS OTHERWISE SPECIFIED	SV Microwave, Inc. 2400 Centrepark West Drive, Suite 100 West Palm Beach, FL 33409 TITLE: CABLE ASSEMBLY INSTRUCTIONS
FINISH:	N/A	FRACTIONAL: $\pm 1/64$ ANGULAR: X° $\pm 1^{\circ}0'$ X"X' $\pm 15'$	1) ALL DIMENSIONS ARE AFTER PLATING. 2) BREAK CORNERS & EDGES .005 R. MAX. 3) CHAM. 1ST & LAST THREADS. 4) SURFACE ROUGHNESS 63 $\sqrt{\text{MIL-STD-10}}$. 5) DIA.'S ON COMMON CENTERS TO BE CONCENTRIC WITHIN .004 T.I.R. 6) REMOVE ALL BURRS	
SURFACE AREA:	N/A	DECIMAL: X $\pm .030$.XX $\pm .010$.XXX $\pm .005$	INTERPRET DIMENSIONS AND TOLERANCES PER ASME Y14.5M - 1994	SIZE: B CAGE CODE: 95077 DWG. NO.: 300-12-023
	PROPRIETARY	THIRD ANGLE PROJECTION	DRAWN: JMC 02/26/08	SCALE: 4:1
	THE INFORMATION CONTAINED IN THIS DRAWING IS THE SOLE PROPERTY OF SV MICROWAVE, INC. ANY REPRODUCTION IN PART OR AS A WHOLE WITHOUT THE WRITTEN PERMISSION OF SV MICROWAVE, INC IS PROHIBITED.		CHECKED: STW 02/26/08	SHEET 1 OF 1
	1222-4004		APPROVED: STW 02/26/08	
	USED ON:		E.M. SIMULATION: N/A	