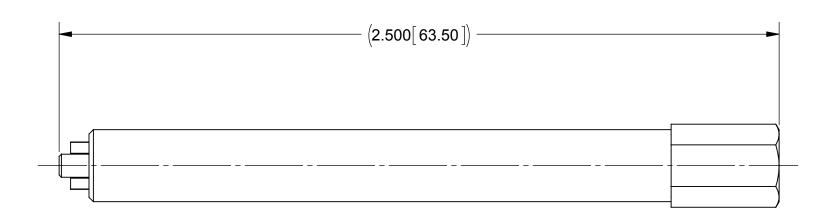
RUNS CUMPLIAINI	ROHS	COMPLIANT	
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PRODUCT DATA DRAWING

REVISION HISTORY			
REV	DESCRIPTION	DATE	APPROVED
-	DCN 38042	03/11	STW



MATERIAL:

STAINLESS STEEL PER ASTM A564, ALLOY UNS S17400, TYPE 630, COND. A **HEX SHAFT**:

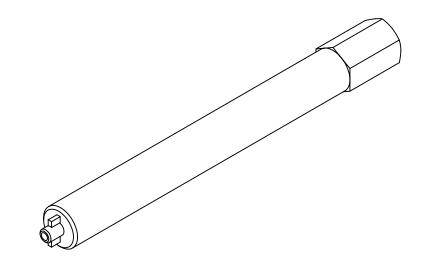
STAINLESS STEEL PER AMS-5640, ALLOY UNS S30300, TYPE 1 **GUIDE PIN:**

FINISH:

HEX SHAFT: NICKEL PER SAE AMS 2404, CLASS 1

GUIDE PIN: PASSIVATED PER AMS-2700

INSTALLATION TORQUE: 4 TO 6 IN-LBS.



MATERIAL:	SEE NOTES
FINISH: SEE NOTES SURFACE AREA: N/A	
IS THE SOLE PE ANY REPRODUCE WITHOUT THE V	ION CONTAINED IN THIS DRAWING ROPERTY OF SV MICROWAVE, INC CTION IN PART OR AS A WHOLE WRITTEN PERMISSION OF E, INC IS PROHIBITED.

DIMENSIONS ARE IN INCHES TOLERANCES:
FRACTIONAL: ±1/64 ANGULAR: X° ±1°0 X°X' +15'
DECIMAL: .X ±.030 .XX +.010
.XXX ±.005
INTERPRET DIMENSIONS AND TOLERANCES PER ASME Y14.5M - 1994

THIRD ANGLE PROJECTION

1) ALL DIMENSIONS ARE IN INCHES [MILLIMETERS] 2) ALL DIMENSIONS ARE AFTER PLATING. 3) BREAK CORNERS & EDGES. 005 R. MGX. 4) CHAM. 1ST & LAST THREADS. 5) SURFACE ROUGHNESS 63. MIL-STD-10. 6) DIA.'S ON COMMON CENTERS TO BE CONCENTRIWITHIN .005 T.I.R. 7) REMOVE ALL BURRS	С

UNLESS OTHERWISE SPECIFIED

5) SURFACE ROUGHNESS 63- 6) DIA.'S ON COMMON CENTE WITHIN .005 T.I.R. 7) REMOVE ALL BURRS	MIL-STD-10. RS TO BE CONCENTRIC
DRAWN:	FED 03/01/11
CHECKED:	STW 03/01/11

STW 03/01/11

APPROVED:

2400 Centrepark West Drive, Suite 100 West Palm Beach, FL 33409

SMPM CM MALE SHROUD DRIVER

SIZE CAGE CODE DWG. NO. B 95077 500-32-009 SCALE: 3:1