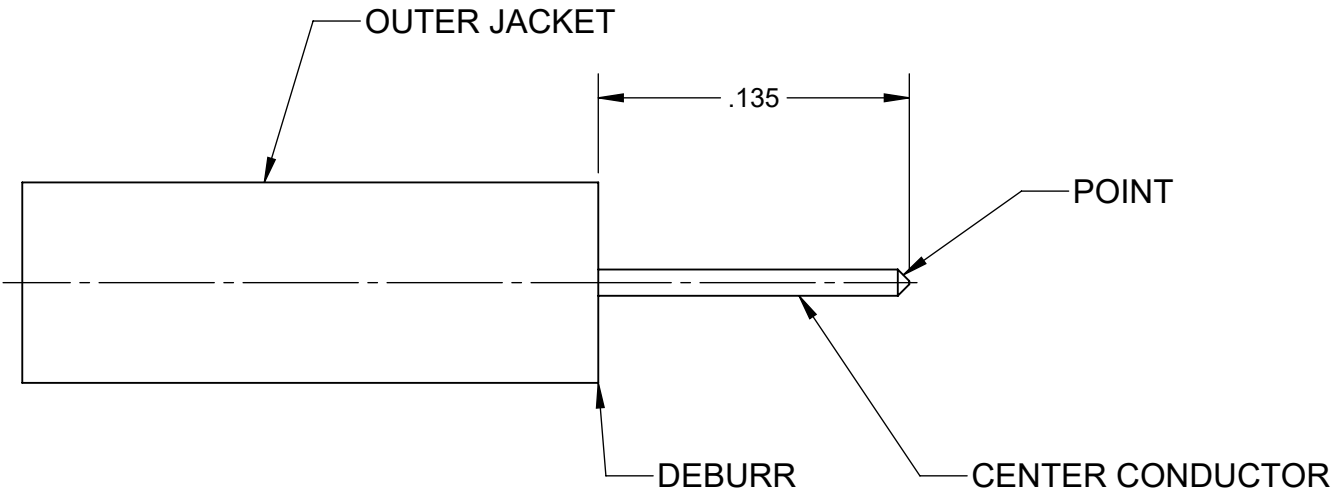
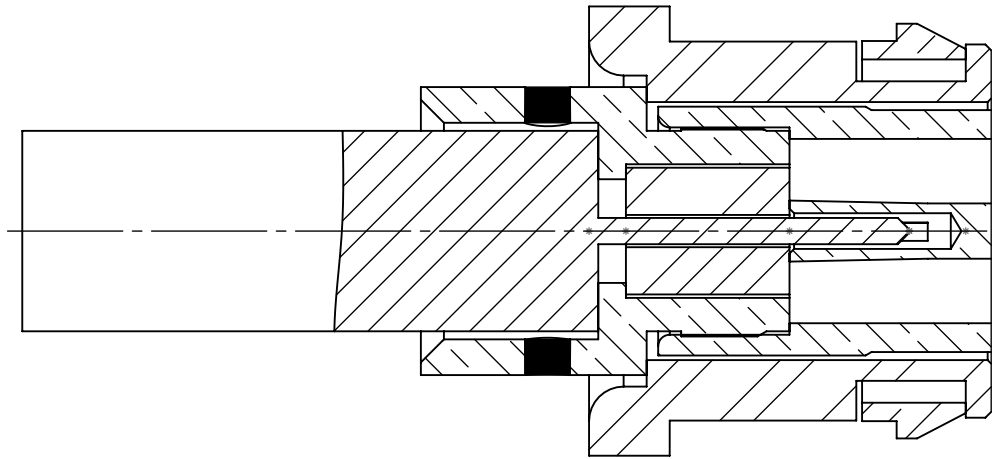


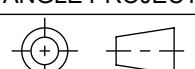
REVISION HISTORY			
REV	DESCRIPTION	DATE	APPROVED
-	NRN 48124	3/24	SEE PDM



STEP 1.
TRIM CABLE TO DIMENSIONS SHOWN.
BE CAREFUL NOT TO NICK CENTER CONDUCTOR.
POINT CENTER CONDUCTOR.



STEP 2.
INSERT TRIMMED CABLE INTO REAR PORTION OF
THE CONNECTOR ASSEMBLY. HOLDING SECURELY,
SOFT SOLDER CABLE TO CONNECTOR.

MATERIAL:	PER BOM	DIMENSIONS ARE IN INCHES TOLERANCES:		UNLESS OTHERWISE SPECIFIED		Amphenol www.svmicrowave.com	
FINISH:	PER BOM	FRACTIONAL: ±1/64 ANGULAR: X° ±1°0' X°X' ±15'		1) ALL DIMENSIONS ARE AFTER PLATING. 2) BREAK CORNERS & EDGES .005 R. MAX. 3) CHAM. 1ST & LAST THREADS. 4) SURFACE ROUGHNESS 63 - MIL-STD-10. 5) DIA.'S ON COMMON CENTERS TO BE CONCENTRIC WITHIN .005 T.I.R. 6) REMOVE ALL BURRS		TITLE: CABLE ASSEMBLY INSTRUCTIONS	
SURFACE AREA:	N/A	DECIMAL: .X ±.030 .XX ±.010 .XXX ±.005		INTERPRET DIMENSIONS AND TOLERANCES PER ASME Y14.5M - 1994			
PROPRIETARY		THIRD ANGLE PROJECTION		DRAWN: SSR 3/5/24		SIZE B DWG. NO. 300-32-085	
THE INFORMATION CONTAINED IN THIS DRAWING IS THE SOLE PROPERTY OF SV MICROWAVE, INC. ANY REPRODUCTION IN PART OR AS A WHOLE WITHOUT THE WRITTEN PERMISSION OF SV MICROWAVE, INC IS PROHIBITED.				CHECKED: SEE PDM			
				APPROVED: SEE PDM			
				E.M. SIMULATION: N/A		SCALE: 12:1	
						SHEET 1 OF 1	