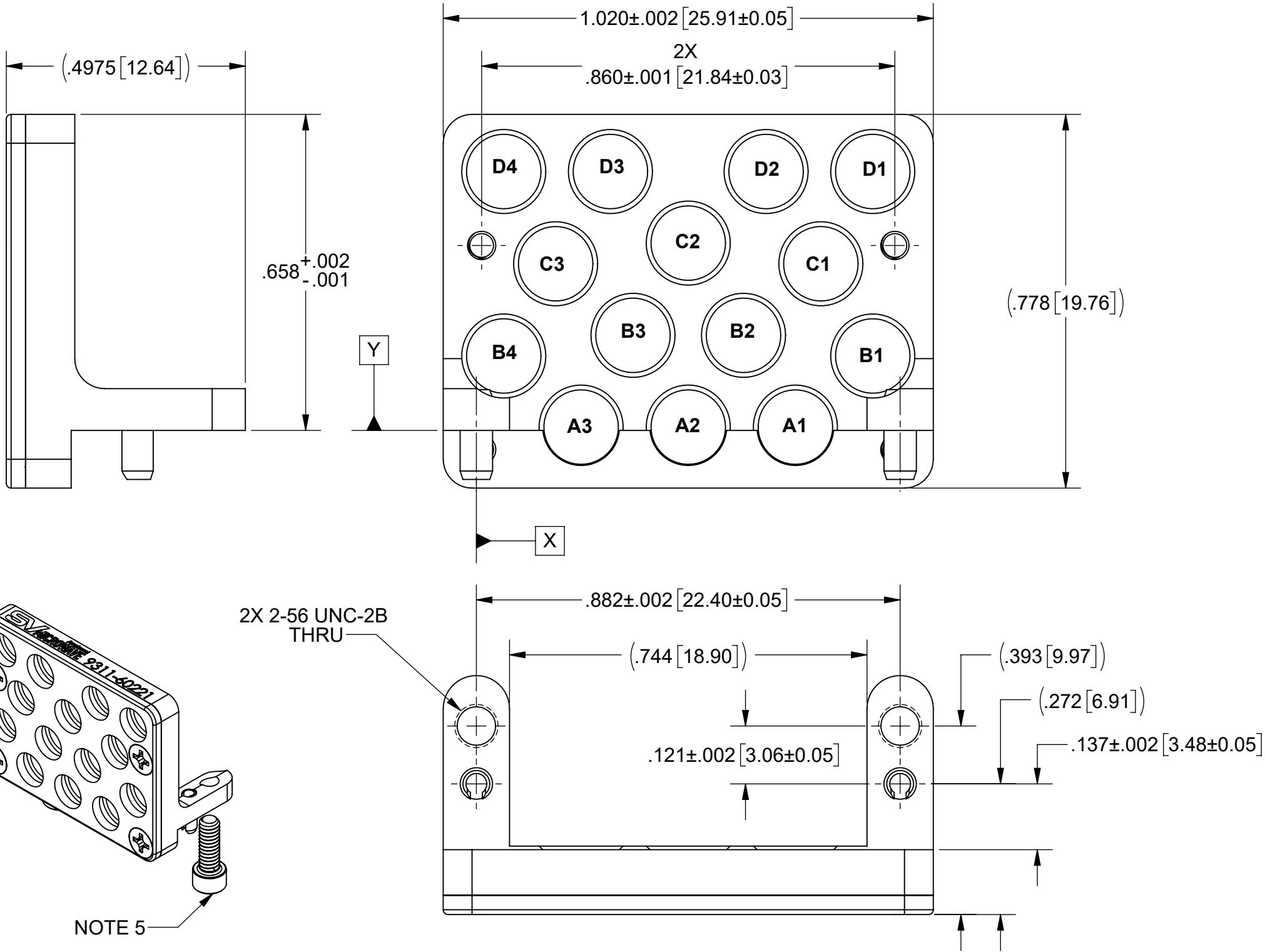


PRODUCT DATA DRAWING

REVISION HISTORY			
REV	DESCRIPTION	DATE	APPROVED
E	DCN 60471	08/26	SEE PDM

HOLE CHART		
HOLE No.	X	Y
ORIGIN	0.000	0.000
A1	0.664	0.007
A2	0.441	0.007
A3	0.218	0.007
B1	0.825	0.155
B2	0.556	0.198
B3	0.326	0.198
B4	0.057	0.155
C1	0.717	0.347
C2	0.441	0.390
C3	0.165	0.347
D1	0.825	0.539
D2	0.603	0.539
D3	0.279	0.539
D4	0.057	0.539



MATERIAL:

BODIES: STAINLESS STEEL PER AMS-5640, ALLOY UNS S30300, TYPE 1; OR ASTM A582 TYPE 303, COND. A

SPRING PIN: 420 STAINLESS STEEL

SCREWS: 18-8 STAINLESS STEEL

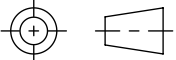
FINISH:

BODIES: PASSIVATED PER AMS-2700

SCREWS: PASSIVATED

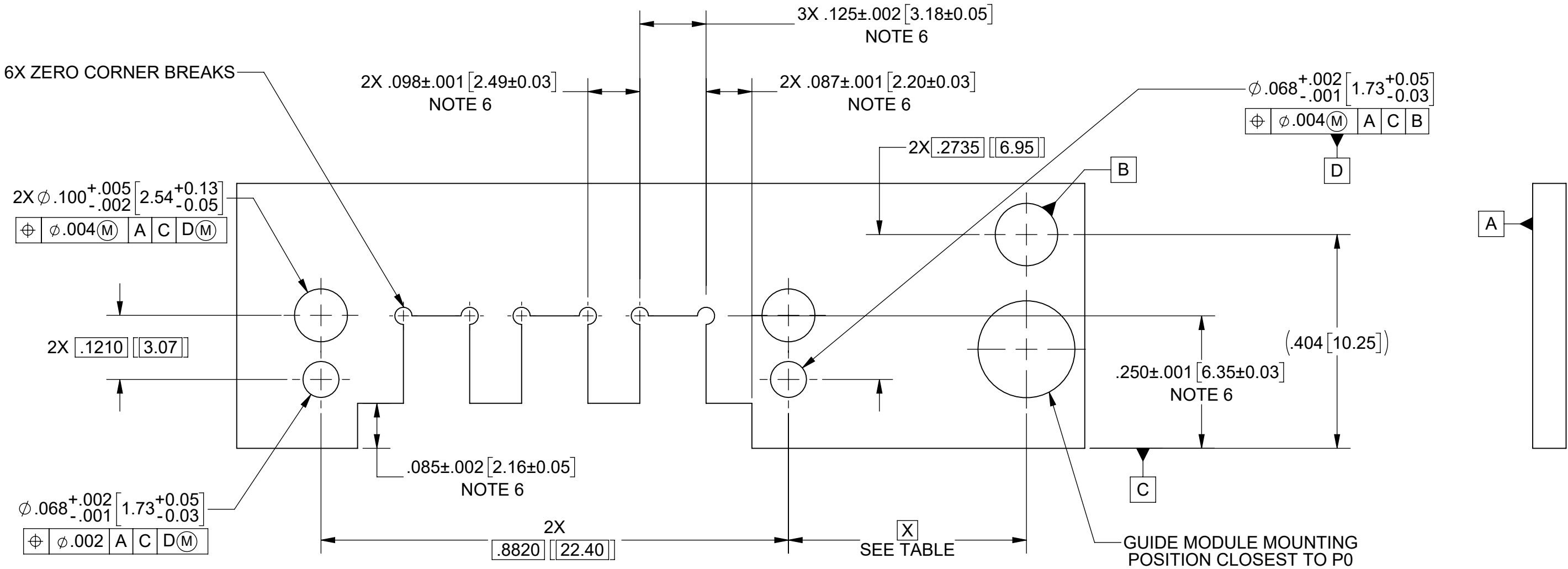
NOTES:

1. MATES TO BACKPLANE MODULE: SF9321-60086.
2. POPULATE WITH ADAPTER CONTACT (1132-6116) OR CABLE CONTACTS (Ø.086 3211-60350 & Ø.047 3211-60351).
3. REMOVAL TOOL FOR Ø.086 AND Ø.047 CABLE CONTACTS: 500-32-044.
4. ADAPTER CONTACT REMOVAL ONLY REQUIRES REMOVAL OF FRONT PLATE PHILIPS HEAD SCREWS.
5. SHIPS WITH THREE SETS OF MOUNTING SCREWS, COVERING PCB THICKNESSES OF .063\"/>

MATERIAL:	SEE NOTES	DIMENSIONS ARE IN INCHES TOLERANCES:	UNLESS OTHERWISE SPECIFIED	 www.svmicrowave.com	
FINISH:	SEE NOTES	FRACTIONAL: ±1/64 ANGULAR: X° ±1°0' X°X' ±15'	1) ALL DIMENSIONS ARE IN INCHES (MILLIMETERS) 2) ALL DIMENSIONS ARE AFTER PLATING. 3) BREAK CORNERS & EDGES .005 R. MAX. 4) CHAM. 1ST & LAST THREADS. 5) SURFACE ROUGHNESS 63-MIL-STD-10. 6) DIA.'S ON COMMON CENTERS TO BE CONCENTRIC WITHIN .005 T.I.R. 7) REMOVE ALL BURRS		
SURFACE AREA:	N/A	DECIMAL: .X ±.030 .XX ±.010 .XXX ±.005	INTERPRET DIMENSIONS AND TOLERANCES PER ASME Y14.5M - 1994	TITLE: VITA 67.3 PLUG-IN MODULE C, 14 PORT, SMPM	
THE INFORMATION CONTAINED IN THIS DRAWING IS THE SOLE PROPERTY OF SV MICROWAVE, INC. ANY REPRODUCTION IN PART OR AS A WHOLE WITHOUT THE WRITTEN PERMISSION OF SV MICROWAVE, INC IS PROHIBITED.		THIRD ANGLE PROJECTION	DRAWN: JPM 03/25/21	SIZE DWG. NO.	9311-60221
			CHECKED: SEE PDM	SCALE: 4:1	SHEET 1 OF 2
			APPROVED: SEE PDM		

PRODUCT DATA DRAWING

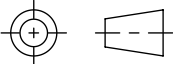
REVISION HISTORY			
REV	DESCRIPTION	DATE	APPROVED
	SEE SHEET I		SEE PDM



RECOMMENDED PCB CUTOUT

CONNECTOR LOCATION ON DAUGHTER CARD PCB	
POSITION	DIM 'X'
P2	2.144" [54.46]
P3	3.701" [94.01]
P4	5.035" [127.89]
P5	6.168" [156.67]
P6	7.316" [185.83]

NOTES:
6. DIMENSIONS WHEN USING 3211-60035 EDGE LAUNCH CONNECTOR.

MATERIAL: SEE NOTES	DIMENSIONS ARE IN INCHES TOLERANCES: FRACTIONAL: ±1/64 ANGULAR: X° ±1°0' X°X' ±15'	UNLESS OTHERWISE SPECIFIED 1) ALL DIMENSIONS ARE IN INCHES (MILLIMETERS) 2) ALL DIMENSIONS ARE AFTER PLATING. 3) BREAK CORNERS & EDGES .005 R. MAX. 4) CHAM. 1ST & LAST THREADS. 5) SURFACE ROUGHNESS 63-MIL-STD-10. 6) DIA.'S ON COMMON CENTERS TO BE CONCENTRIC WITHIN .004 T.I.R. 7) REMOVE ALL BURRS	 www.svmicrowave.com TITLE: VITA 67.3 PLUG-IN MODULE C, 14 PORT, SMPM
FINISH: SEE NOTES	DECIMAL: .X ±.030 .XX ±.010 .XXX ±.005	INTERPRET DIMENSIONS AND TOLERANCES PER ASME Y14.5M - 1994	
SURFACE AREA: N/A	THIRD ANGLE PROJECTION 	DRAWN: JPM 03/25/21 CHECKED: SEE PDM APPROVED: SEE PDM	SIZE DWG. NO. B 9311-60221
PROPRIETARY THE INFORMATION CONTAINED IN THIS DRAWING IS THE SOLE PROPERTY OF SV MICROWAVE, INC. ANY REPRODUCTION IN PART OR AS A WHOLE WITHOUT THE WRITTEN PERMISSION OF SV MICROWAVE, INC IS PROHIBITED.			SCALE: 5:1 SHEET 2 OF 2