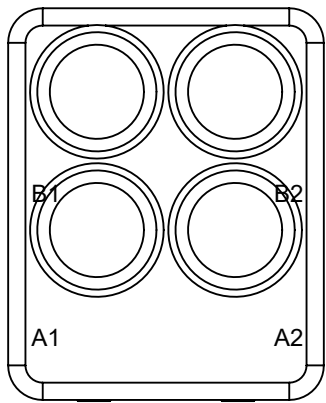
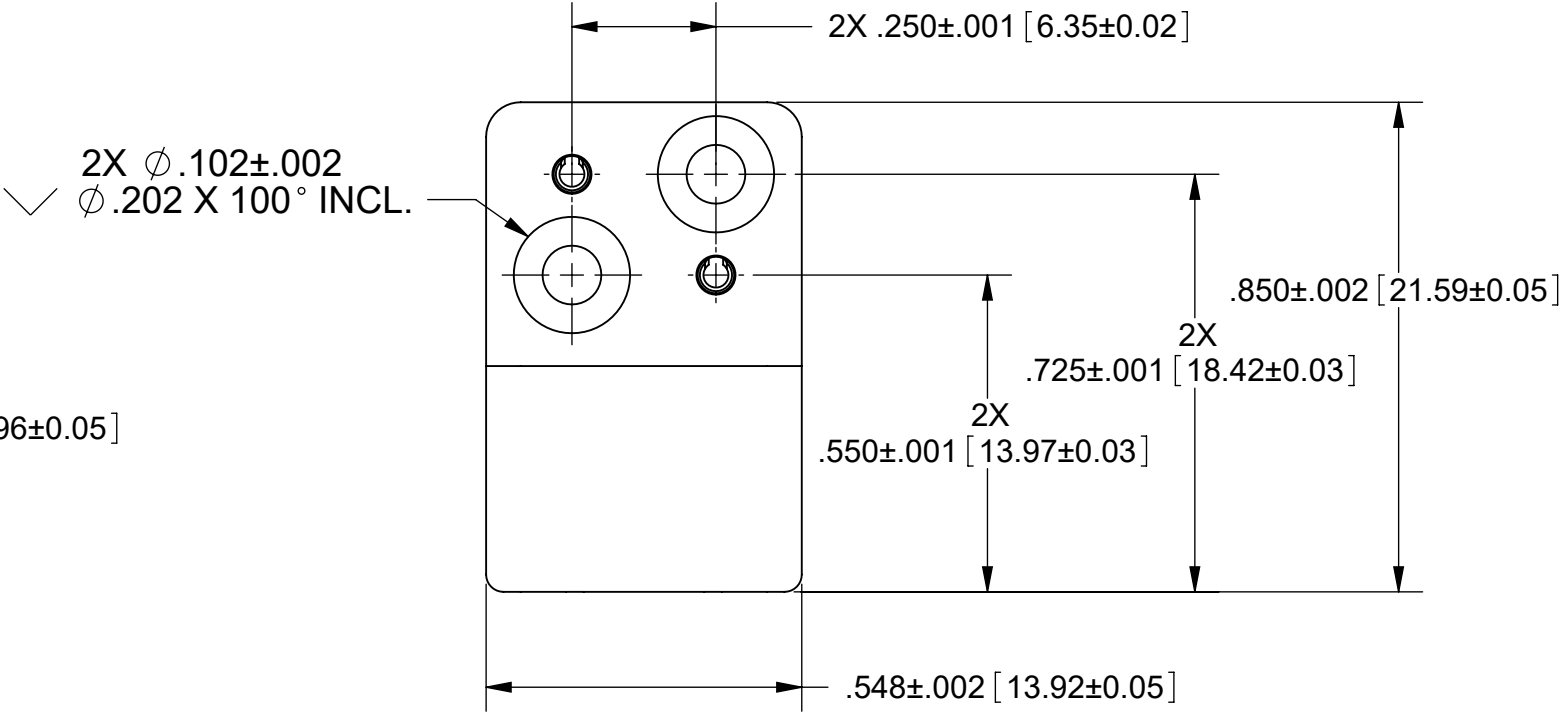
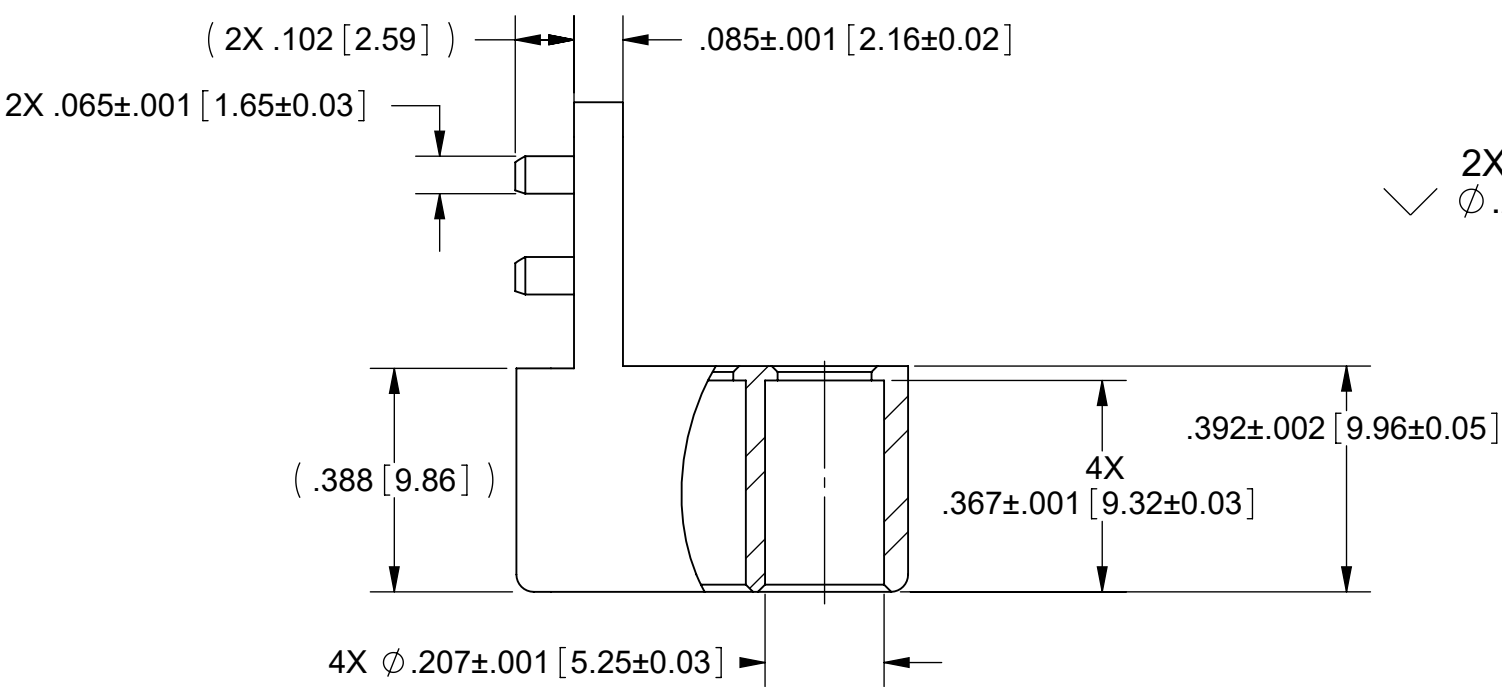
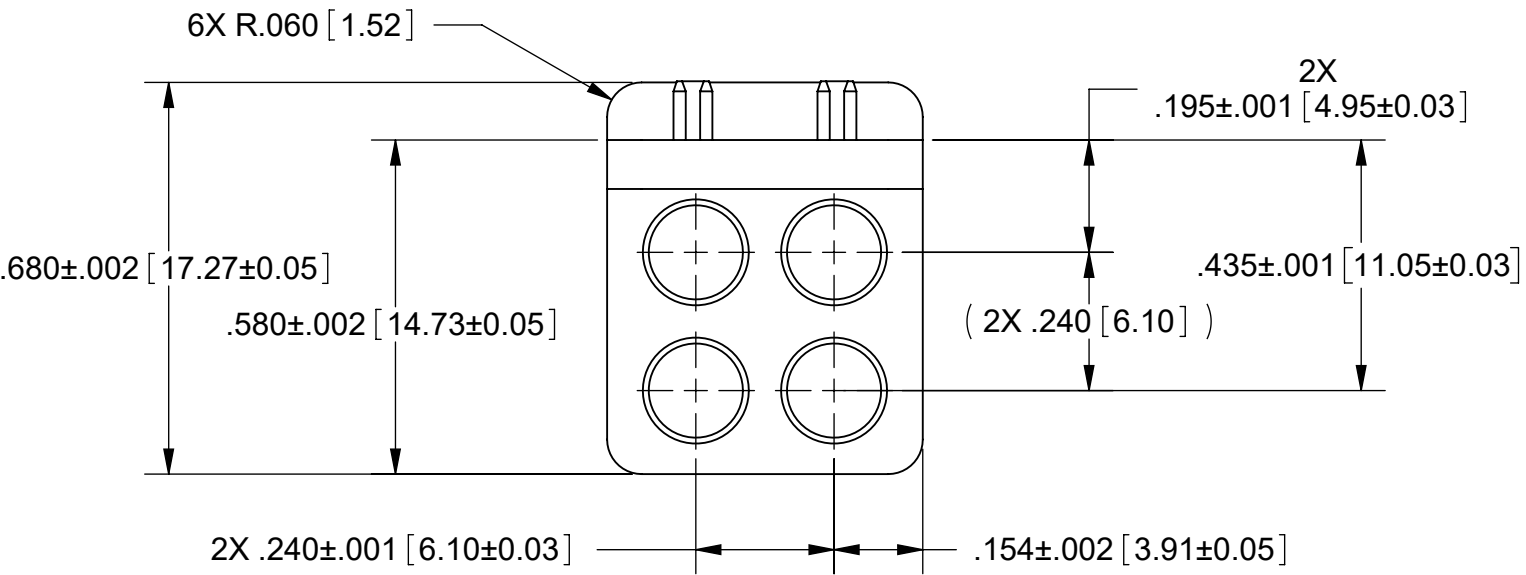


PRODUCT DATA DRAWING

REVISION HISTORY			
REV	DESCRIPTION	DATE	APPROVED
F	DCN 58278	10/25	SEE PDM



CAVITY IDENTIFICATION



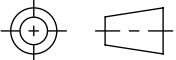
MATERIAL:

MODULE: STAINLESS STEEL PER AMS 5640, ALLOY UNS S30300, TYPE 1
OR ASTM A582, TYPE 303, CONDITION A.

SPRING PINS: STAINLESS STEEL PER AMS 5506, UNS ALLO No. S42000.

FINISH:

MODULE & SPRING PINS: PASSIVATED PER AMS 2700.

MATERIAL: SEE NOTES	DIMENSIONS ARE IN INCHES TOLERANCES: FRACTIONAL: $\pm 1/64$ ANGULAR: X° $\pm 1^{\circ}0'$ X°X' $\pm 15'$ DECIMAL: X $\pm .030$.XX $\pm .010$.XXX $\pm .005$ INTERPRET DIMENSIONS AND TOLERANCES PER ASME Y14.5M - 1994	UNLESS OTHERWISE SPECIFIED 1) ALL DIMENSIONS ARE IN INCHES (MILLIMETERS) 2) ALL DIMENSIONS ARE AFTER PLATING. 3) BREAK CORNERS & EDGES .005 R. MAX. 4) CHAM. 1ST & LAST THREADS. 5) SURFACE ROUGHNESS 63-MIL-STD-10. 6) DIA.'S ON COMMON CENTERS TO BE CONCENTRIC WITHIN .005 T.I.R. 7) REMOVE ALL BURRS	 www.svmicrowave.com	
FINISH: SEE NOTES			TITLE: MODULE 4 POS	
SURFACE AREA: N/A	THIRD ANGLE PROJECTION 	DRAWN: JMC 12/29/10 CHECKED: SEE PDM APPROVED: SEE PDM	SIZE DWG. NO. SF9321-60015	
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