

MODULE HOUSING, & RF BACKPLATE:

ALUMINUM PER ASTM B211 ALLOY 6061-T6 OR AMS-QQ-A-200/8 ALLOY 6061-T6

STAINLESS STEEL

SCREWS:

FINISH:

MODULE HOUSING, & RF BACKPLATE:

CHEMICAL CONVERSION COATING PER MIL-DTL-5541, CLASS 3 COLOR CLEAR, TYPE II

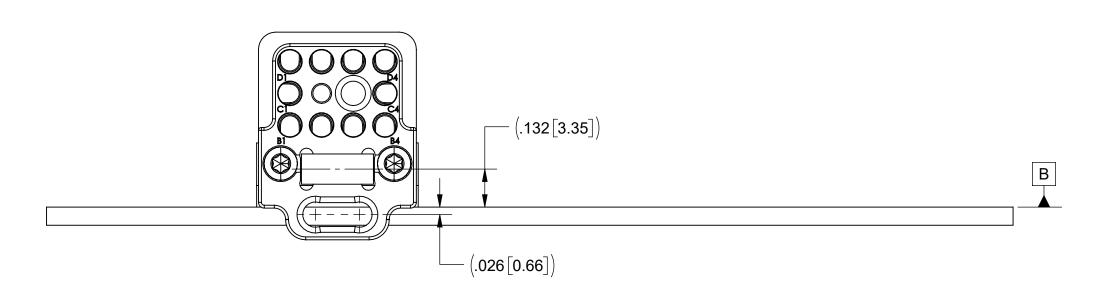
PASSIVATED SCREWS:

- EXPOSED CABLE SOL
- RECOMMENDED INST
- **RECOMMENDED INST**

LDER JOINT.		OV 1 /14	IN BAON LAIL	DIVILITOION A		
TALLATION TORQUE: 1 IN-LB.			9351-80008	STANDARD	.344 [8.74]	
TALLATION TORQUE: 4 IN-LB.		9351-80008-1	EXTENDED	.500 [12.70]		
L: SEE NOTES	DIMENSIONS ARE IN INCHES TOLERANCES:	LINII ECC OTLIE	DWICE CDECIFIED		Amphenol	

MATERIAL:	SEE NOTES	DIMENSIONS ARE IN INCHES TOLERANCES: FRACTIONAL: ±1/64 ANGULAR: X° ±1°0′		RWISE SPECIFIED	5	MICROWAN	
FINISH:	SEE NOTES	X°X' ±15' DECIMAL: .X ±.030	1) ALL DIMENSIONS ARE IN 2) ALL DIMENSIONS ARE AI 3) BREAK CORNERS & EDG 4) CHAM, 1ST & LAST THRE	FTER PLATING. GES .005 R. MAX.	V	www.svmicrowave.com	
SURFACE AR	rea: N/A	.XXX ±.005 INTERPRET DIMENSIONS AND TOLERANCES	5) SURFACE ROUGHNESS			F PLUG-IN MOD	
	PROPRIETARY	PER ASME Y14.5M - 1994	7) NEWOVE ALE BOTTO		1	RF & FIBER OF	
	TION CONTAINED IN THIS DRAWING	THIRD ANGLE PROJECTION	DRAWN:	JDT 4/3/25		<u> R Ø.047 CABLE</u>	
ANY REPRODU	PROPERTY OF SV MICROWAVE, INC. JCTION IN PART OR AS A WHOLE WRITTEN PERMISSION OF		CHECKED:	SEE PDM	SIZE DWG. NO.	9351-8	30008
	/E, INC IS PROHIBITED.		APPROVED:	SEE PDM	SCALE: 3:1		SHEET 1 OF 2

REVISION HISTORY **PRODUCT DATA DRAWING** DESCRIPTION DATE APPROVED SEE SHEET 1 SEE PDM $-(\emptyset.118[3])$



SEE TABLE I

С

MT MATING SURFACE

TABLE I				
POSITION	DIMENSION "X"			
	VITA 67.3-C	VITA 67.3-D	VITA 67.3-E	
P1B	-	1.751 [44.47]	1.751 [44.47]	
P2A	2.312 [58.73]	2.312 [58.73]	2.312 [58.73]	
P2B	2.874 [72.99]	2.874 [72.99]	2.874 [72.99]	
P3A	3.859 [98.01]	4.000 [101.60]	-	
P3B	4.426 [112.41]	4.556 [115.72]	-	
P4A	5.192 [131.88]	5.134 [130.40]	-	
P4B	5.759 [146.28]	5.690 [144.52]	-	
P5A	6.326 [160.68]	6.268 [159.20]	-	
P5B	6.893 [175.08]	6.824 [173.32]	-	
P6A	7.474 [189.83]	7.402 [188.00]	-	
P6B	8.041 [204.23]	7.957 [202.12]	-	

FINISH: SEE NOTES				
SURFACE A	^{REA:} N/A			
PROPRIETARY				
	ATION CONTAINED IN THIS DRAWING PROPERTY OF SV MICROWAVE, INC.			

SEE NOTES

MATERIAL:

IS THE SOLE PROPERTY OF SV MICROWAVE, INC ANY REPRODUCTION IN PART OR AS A WHOLE WITHOUT THE WRITTEN PERMISSION OF SV MICROWAVE, INC IS PROHIBITED.

DIMENSIONS ARE IN INCHES TOLERANCES: FRACTIONAL: ±1/64 ANGULAR: X° ±1°0′ X°X′ ±15′

DECIMAL: .X ±.030 .XX ±.010 .XXX ±.005

INTERPRET DIMENSIONS AND TOLERANCES PER ASME Y14.5M - 1994

THIRD ANGLE PROJECTION	DRAV
	CHEC
	ΔPPF

.404 10.26

(.774 [19.66])

UNLESS OTHERWISE SPECIFIED
1) ALL DIMENSIONS ARE IN INCHES [MILLIMETERS]

1) ALL DIMENSIONS ARE IN INCHES [MILLIMETERS]
2) ALL DIMENSIONS ARE AFTER PLATING.
3) BREAK CORNERS & EDGES .005 R. MAX.
4) CHAM. 1ST & LAST THREADS.
5) SURFACE ROUGHNESS 63. MIL-STD-10.
6) DIA.'S ON COMMON CENTERS TO BE CONCENTRIC WITHIN .005 T.I.R.
7) REMOVE ALL BURRS

DRAWN:	JDT 4/3/25
CHECKED:	SEE PDM
APPROVED:	SEE PDM



NANORF PLUG-IN MODULE, 10 POS RF & FIBER OPTIC FOR Ø.047 CABLE

SUUUS
30008
SHEET 2 OF 2
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