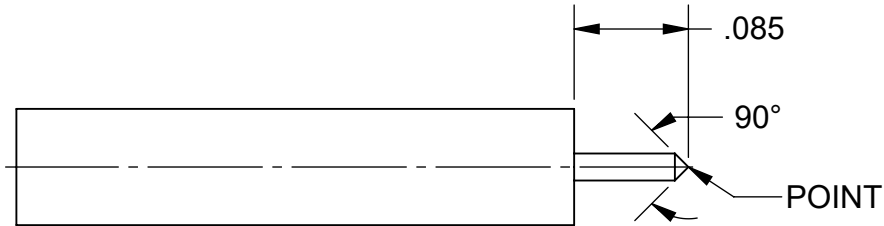


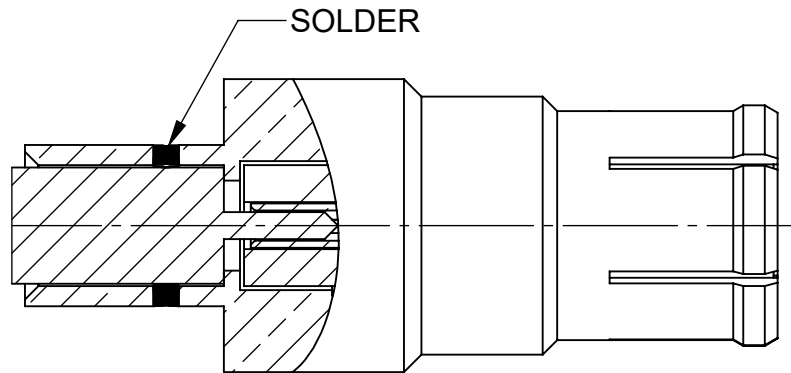
REVISION HISTORY			
REV	DESCRIPTION	DATE	APPROVED
-	NRN 48185	04/24	SEE PDM



STEP 1:
 TRIM CABLE OUTER CONDUCTOR, DIELECTRIC AND CENTER CONDUCTOR AS SHOWN. DO NOT NICK CENTER CONDUCTOR. TRIM CABLE JACKET BACK AT LEAST 0.210" WHEN APPLICABLE

STEP 2:
 INSTALL TRIMMED CABLE INTO CONNECTOR BODY UNTIL CABLE BOTTOMS ON CONNECTOR AS SHOWN.

STEP 3:
 SOFT SOLDER CABLE OUTER CONDUCTOR TO CONNECTOR BODY.



MATERIAL:	N/A
FINISH:	N/A
SURFACE AREA:	N/A
PROPRIETARY	
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DIMENSIONS ARE IN INCHES TOLERANCES:	
FRACTIONAL: ±1/64	ANGULAR: X° ±1°0' X"X' ±15'
DECIMAL: .X ±.030	.XX ±.010
	.XXX ±.005
INTERPRET DIMENSIONS AND TOLERANCES PER ASME Y14.5M - 1994	
THIRD ANGLE PROJECTION	

UNLESS OTHERWISE SPECIFIED	
1) ALL DIMENSIONS ARE AFTER PLATING. 2) BREAK CORNERS & EDGES .005 R. MAX. 3) CHAM. 1ST & LAST THREADS. 4) SURFACE ROUGHNESS 63 / MIL-STD-10. 5) DIA.'S ON COMMON CENTERS TO BE CONCENTRIC WITHIN .005 T.I.R. 6) REMOVE ALL BURRS	
DRAWN:	SSR 04/11/24
CHECKED:	SEE PDM
APPROVED:	SEE PDM
E.M. SIMULATION:	N/A

TITLE: CABLE ASSEMBLY INSTRUCTIONS	
SIZE: A	DWG. NO. 300-49-007
SCALE: 7:1	SHEET 1 OF 1

4921-40006
 USED ON: