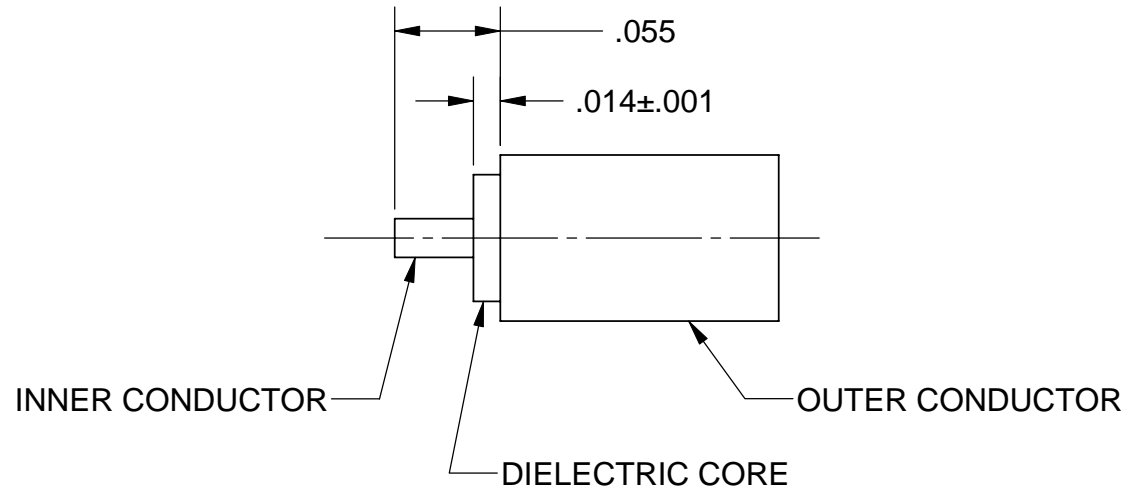
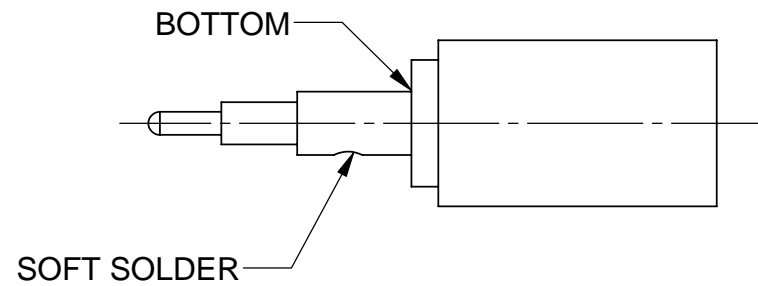


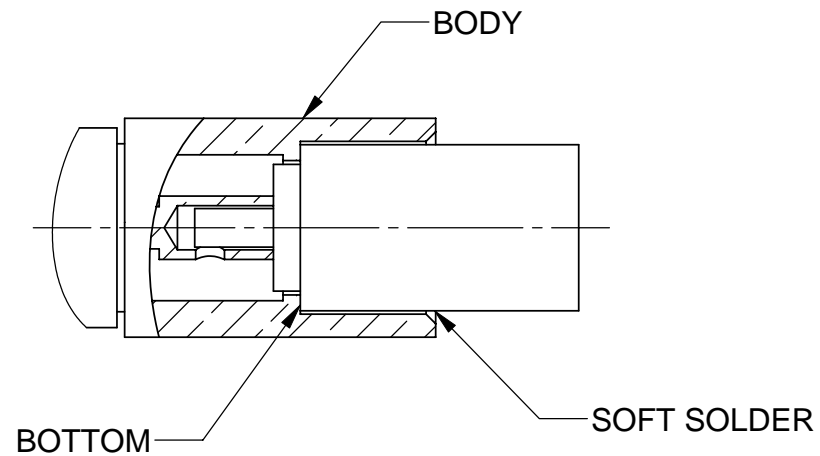
REVISION HISTORY			
REV	DESCRIPTION	DATE	APPROVED
-	NRN 35563	09/09	STW
A	DCN 37113	10/09	STW



STEP 1:
TRIM CABLE OUTER CONDUCTOR AND DIELECTRIC CORE TO DIMENSION SHOWN. DO NOT NICK INNER CONDUCTOR.



STEP 2:
INSERT CABLE INTO CONTACT BODY. BOTTOM CONTACT ON CABLE DIELECTRIC CORE AS SHOWN. SOFT SOLDER INNER CONDUCTOR TO CONTACT BODY. REMOVE THE EXCESS SOLDER IF NECESSARY.



STEP 3:
BOTTOM CABLE OUTER CONDUCTOR IN BODY AS SHOWN.

MATERIAL:	N/A	DIMENSIONS ARE IN INCHES TOLERANCES: FRACTIONAL: $\pm 1/64$ ANGULAR: X° $\pm 1'0$ X'X' $\pm 15'$ DECIMAL: X $\pm .030$.XX $\pm .010$.XXX $\pm .005$	UNLESS OTHERWISE SPECIFIED 1) ALL DIMENSIONS ARE AFTER PLATING. 2) BREAK CORNERS & EDGES .005 R. MAX. 3) CHAM. 1ST & LAST THREADS. 4) SURFACE ROUGHNESS 63 $\sqrt{\text{MIL-STD-10}}$. 5) DIA.'S ON COMMON CENTERS TO BE CONCENTRIC WITHIN .005 T.I.R. 6) REMOVE ALL BURRS	SV Microwave, Inc. 2400 Centrepark West Drive, Suite 100 West Palm Beach, FL 33409	
FINISH:	N/A			TITLE: CABLE ASSEMBLY INSTRUCTION	
SURFACE AREA:	N/A			DWG. NO. 300-32-017	
PROPRIETARY THE INFORMATION CONTAINED IN THIS DRAWING IS THE SOLE PROPERTY OF SV MICROWAVE, INC. ANY REPRODUCTION IN PART OR AS A WHOLE WITHOUT THE WRITTEN PERMISSION OF SV MICROWAVE, INC IS PROHIBITED.		INTERPRET DIMENSIONS AND TOLERANCES PER ASME Y14.5M - 1994 THIRD ANGLE PROJECTION	DRAWN: NHR 09/14/09 CHECKED: STW 09/14/09 APPROVED: STW 09/14/09 E.M. SIMULATION: N/A	SIZE B CAGE CODE 95077	SCALE: 10:1
3222-40005	USED ON:			SHEET 1 OF 1	