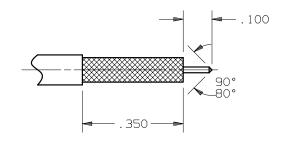
USED ON: 8001-4101

CAD GENERATED DCN CONTROLLED DOCUMENT

OCUMENT

STEP 1

FLUSH-CUT END OF CABLE. BEFORE REMOVING THE FEP JACKET, DIP END OF THE CABLE INTO FLUX AND THEN INTO A SOLDER POT MAINTAINED AT 500°F TO A DEPTH OF 3/8" FOR (6) SECONDS MAX. KESTER 60/40 SOLDER IS RECOMMENDED.



STFP 2

AFTER PRE TINNING TRIM TO DIMENSIONS SHOWN. AFTER TRIM PLACE SHRINK TUBING ONTO CABLE. INSERT CABLE INTO CONNECTOR BODY UNTIL CABLE BOTTOMS IN BODY. SOFT SOLDER CABLE TO BODY. SLIDE SHRINK TUBING FORWARD OVER BODY AND APPLY HEAT TO SHRINK TO BODY.

| SYM. | DESCRIPTION REL. NRN 32508 | DATE 12/04 | APPR. | UNLESS OTHERWISE SPECIFIED: 1)ALL DIMENSIONS ARE AFTER PLATING. 2)BREAK CORNERS & EDGES .005 R.MAX. 3)CHAM. 1s† & LAST THDS. 4)SURFACE ROUGHNESS 63 / MIL-STD-10. | DIMENSIONS ARE IN I TOLERANCES: DECIMALS FRACTIONAL .X ±.030 .XX ±.015 ±1/64 | ANGULAR X° ±1°0' | SV Microwave, Inc. 2400 Centrepark West Drive, Suite 100 West Palm Beach, FL 33409 |
|------|-------------------------------|---------------|-------|---|--|-----------------------------|--|
| | | | | 5)DIAS. ON COMMON CENTERS TO BE | .xxx ±.005 Material: PER BOM | x°x′±15′ □″ AREA: N/A | CABLE ASSY. Instructions |
| | | | | CHECKED: JMC 12/22/04 APPROVED: JMC 12/22/04 | SIZE CAGE NO. 95077 | scale 3X | DWG.ND. 300-81-006 |