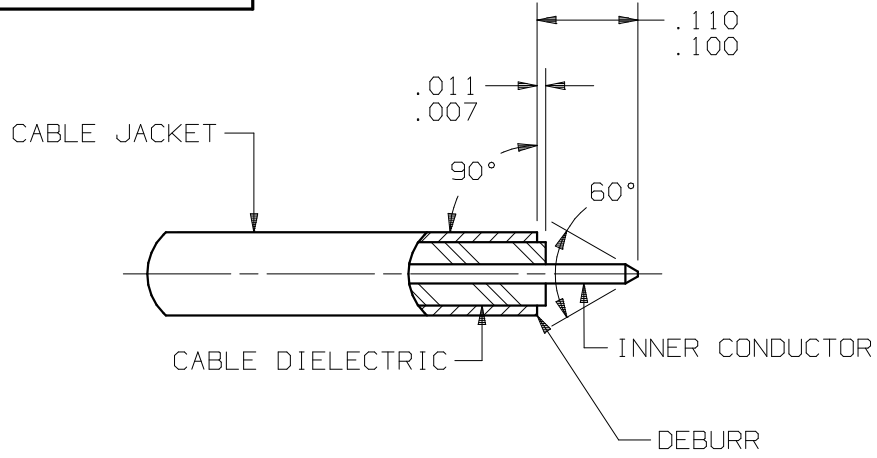


USED ON: 1444-6001

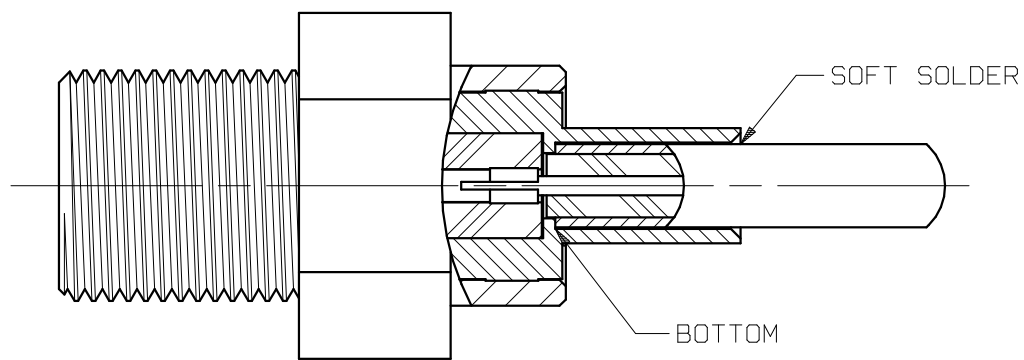
CAD GENERATED DRAWING
DCN CONTROLLED DOCUMENT

DWG. NO. 300-14-003



STEP 1.

- 1.1 TRIM CABLE JACKET AND DIELECTRIC TO DIMENSIONS SHOWN. DO NOT NICK INNER CONDUCTOR.
- 1.2 CHAMFER INNER CONDUCTOR AS SHOWN.



STEP 2.

- 2.1 INSERT PREPARED CABLE INTO BODY MAKING SURE CABLE BOTTOMS AS SHOWN.
- 2.2 SOFT SOLDER CABLE JACKET TO CONNECTOR BODY USING 60/40 SOLDER.

SYM.	DESCRIPTION	DATE	APPR.	UNLESS OTHERWISE SPECIFIED: 1) ALL DIMENSIONS ARE AFTER PLATING. 2) BREAK CORNERS & EDGES .005 R. MAX. 3) CHAM. 1st & LAST THDS. 4) SURFACE ROUGHNESS 63 J MIL-STD-10. 5) DIAS. ON COMMON CENTERS TO BE CONCENTRIC WITHIN .004 T.I.R. 6) REMOVE ALL BURRS.	DIMENSIONS ARE IN INCHES			<i>SV Microwave, Inc.</i> 2400 Centrepark West Drive, Suite 100 West Palm Beach, FL 33409		
	-	REL. NRN 28544	07/02		STW	DECIMALS: .X ±.030 .XX ±.015 .XXX ±.005	TOLERANCES: FRACTIONAL: ±1/64		ANGULAR: X° ±1°0' X°X' ±15'	TITLE:
						MATERIAL: N/A	□" AREA: N/A			CABLE ASSEMBLY INSTRUCTIONS
						DRAWN: BRT 6/27/02	FINISH: N/A			
				CHECKED: STW 7/09/02	SIZE: A	CAGE NO. 95077	SCALE: N/A	300-14-003		
				APPROVED: STW 7/09/02						