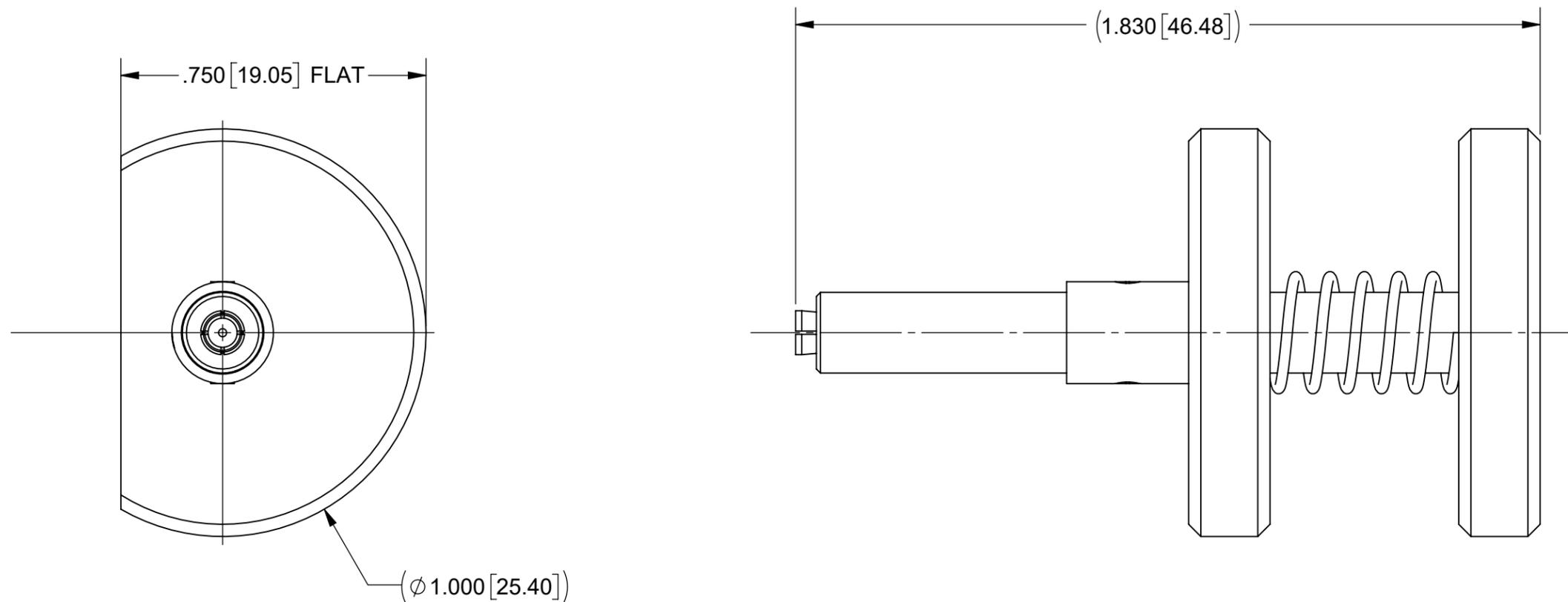


PRODUCT DATA DRAWING

REVISION HISTORY			
REV	DESCRIPTION	DATE	APPROVED
-	NRN 47538	06/23	SEE PDM



MATERIAL:

TUBE & SHAFT: STAINLESS STEEL PER AMS-5640, ALLOY UNS S30300, TYPE 1; OR ASTM A582 TYPE 303, COND. A

COLLET: BERYLLIUM COPPER PER ASTM B196, ALLOY No. UNS C17300, TD04

COMPRESSION SPRING: MUSIC WIRE

SPRING PIN: 18-8 STAINLESS STEEL

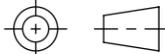
FINISH:

TUBE & SHAFT: PASSIVATED PER AMS-2700

COLLET: NICKEL PER AMS-QQ-N-290, CLASS 1, GRADE G

NOTE:

1. THIS TOOL INSERTS AND REMOVES THE SEPARABLE VITA 67.3 SMPM BACKPLANE CONTACT INTERFACE.

MATERIAL: SEE NOTES	DIMENSIONS ARE IN INCHES TOLERANCES: FRACTIONAL: $\pm 1/64$ ANGULAR: X° $\pm 1'0''$ X°X' $\pm 15''$	UNLESS OTHERWISE SPECIFIED 1) ALL DIMENSIONS ARE IN INCHES (MILLIMETERS) 2) ALL DIMENSIONS ARE AFTER PLATING. 3) BREAK CORNERS & EDGES .005 R. MAX. 4) CHAM. 1ST & LAST THREADS. 5) SURFACE ROUGHNESS 63-MIL-STD-10. 6) DIA: 'S ON COMMON CENTERS TO BE CONCENTRIC WITHIN .005 T.I.R. 7) REMOVE ALL BURRS	 www.svmicrowave.com
FINISH: SEE NOTES	DECIMAL: X $\pm .030$.XX $\pm .010$.XXX $\pm .005$	INTERPRET DIMENSIONS AND TOLERANCES PER ASME Y14.5M - 1994	
SURFACE AREA: N/A	THIRD ANGLE PROJECTION	DRAWN: JPM 06/20/23	TITLE: V67.3 SMPM BULLET REMOVAL TOOL
<p>PROPRIETARY</p> <p>THE INFORMATION CONTAINED IN THIS DRAWING IS THE SOLE PROPERTY OF SV MICROWAVE, INC. ANY REPRODUCTION IN PART OR AS A WHOLE WITHOUT THE WRITTEN PERMISSION OF SV MICROWAVE, INC IS PROHIBITED.</p>		CHECKED: SEE PDM	SIZE DWG. NO. B 500-32-052
		APPROVED: SEE PDM	SCALE: 3:1 SHEET 1 OF 1