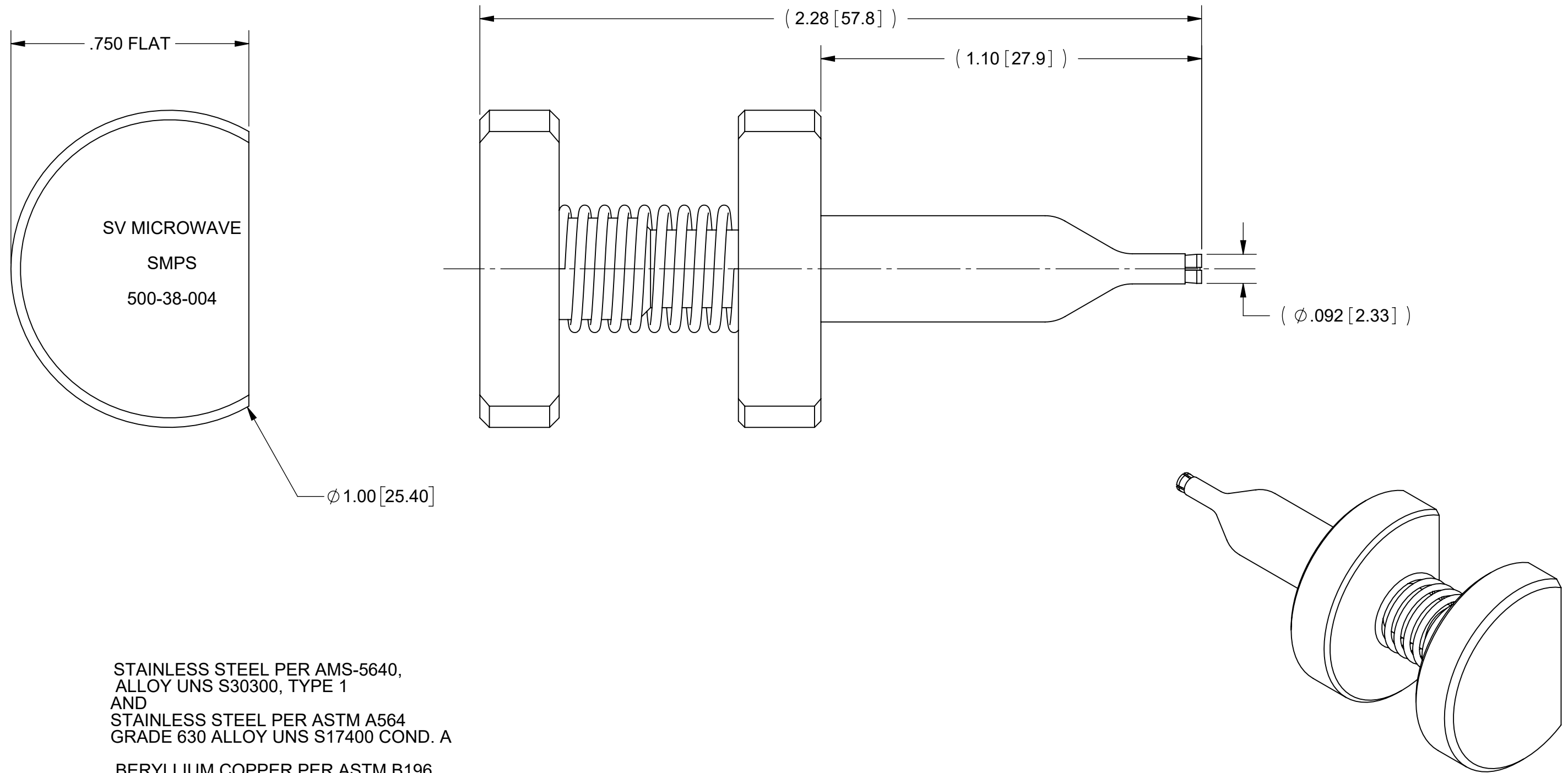


PRODUCT DATA DRAWING

REVISION HISTORY			
REV	DESCRIPTION	DATE	APPROVED
-	NRN 36721	04/19	SEE PDM
A	DCN 52556	05/23	



MATERIAL:

BODIES: STAINLESS STEEL PER AMS-5640, ALLOY UNS S30300, TYPE 1 AND STAINLESS STEEL PER ASTM A564 GRADE 630 ALLOY UNS S17400 COND. A


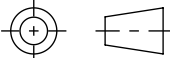
COLLET: BERYLLIUM COPPER PER ASTM B196, ALLOY No. UNS C17300, TD04

SPRING: STAINLESS STEEL PER ASTM A313, TYPE 302

FINISH: PASSIVATED PER AMS-2700 & ELECTROLESS NICKEL PER AMS 2404 CLASS 1

COLLET: ELECTROLESS NICKEL PER AMS 2404 CLASS1

- NOTES:**
 1. COMPRESS TO OPEN COLLET, RELEASE TO CLOSE COLLET AND PULL TO REMOVE .

MATERIAL: SEE NOTES	DIMENSIONS ARE IN INCHES TOLERANCES: FRACTIONAL: ±1/64 ANGULAR: X° ±1'0" X°X' ±15'	UNLESS OTHERWISE SPECIFIED 1) ALL DIMENSIONS ARE IN INCHES (MILLIMETERS) 2) ALL DIMENSIONS ARE AFTER PLATING. 3) BREAK CORNERS & EDGES .005 R. MAX. 4) CHAM. 1ST & LAST THREADS. 5) SURFACE ROUGHNESS 63-MIL-STD-10. 6) DIA: 'S ON COMMON CENTERS TO BE CONCENTRIC WITHIN .005 T.I.R. 7) REMOVE ALL BURRS	 TITLE: SMPS BULLET REMOVAL TOOL
FINISH: SEE NOTES	DECIMAL: X ±.030 .XX ±.010 .XXX ±.005	INTERPRET DIMENSIONS AND TOLERANCES PER ASME Y14.5M - 1994	
SURFACE AREA: N/A	THIRD ANGLE PROJECTION	DRAWN: JMC 04/20/11	SIZE DWG. NO. B 500-38-004
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		APPROVED: SEE PDM	SHEET 1 OF 1