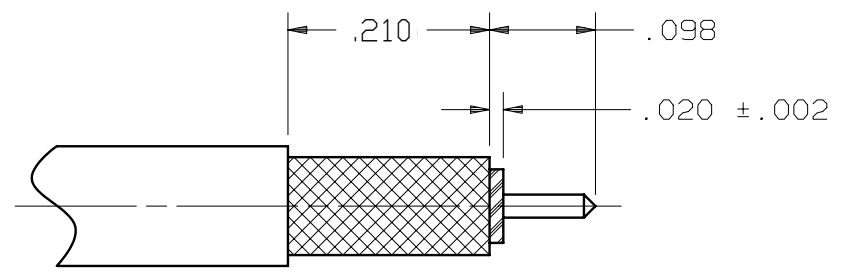
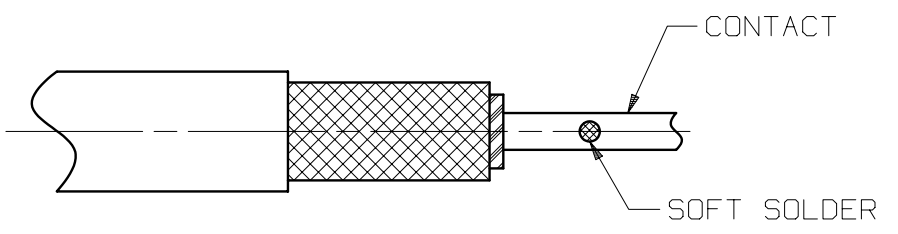


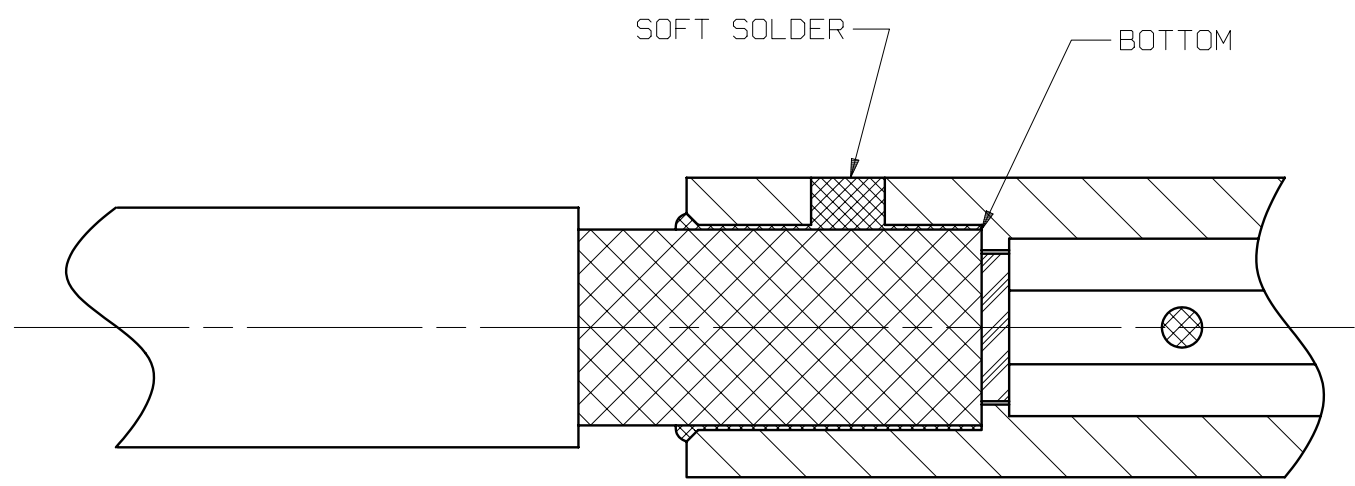
STEP 1
 FLUSH-CUT END OF CABLE. BEFORE REMOVING THE FEP JACKET, DIP END OF THE CABLE INTO FLUX AND THEN INTO A SOLDER POT MAINTAINED AT 500°F TO A DEPTH OF 3/8" FOR (6) SECONDS MAX. KESTER 60/40 SOLDER IS RECOMMENDED.



STEP 2
 AFTER PRE TINNING, TRIM TO DIMENSIONS SHOWN. AFTER TRIM PLACE SHRINK TUBING ONTO CABLE.



STEP 3
 INSTALL CONTACT OVER CABLE CENTER CONDUCTOR AND BOTTOM AGAINST CABLE DIELECTRIC SPACER. SOFT SOLDER CONTACT IN PLACE. REMOVE EXCESS SOLDER.



STEP 4
 INSTALL CABLE INTO CONNECTOR BODY AND BOTTOM. SOFT SOLDER IN PLACE. SLIDE SHRINK TUBING FORWARD OVER BODY AND APPLY HEAT TO SHRINK TO BODY.

SYM.	DESCRIPTION	DATE	APPR.	UNLESS OTHERWISE SPECIFIED: 1) ALL DIMENSIONS ARE AFTER PLATING. 2) BREAK CORNERS & EDGES .005 R. MAX. 3) CHAM. 1s1 & LAST THDS. 4) SURFACE ROUGHNESS 63 / MIL-STD-10. 5) DIAS. ON COMMON CENTERS TO BE CONCENTRIC WITHIN .004 T.I.R. 6) REMOVE ALL BURRS.	DIMENSIONS ARE IN INCHES TOLERANCES:			SV Microwave, Inc. 2400 Centrepark West Drive, Suite 100 West Palm Beach, FL 33409
				DECIMALS	FRACTIONAL	ANGULAR	TITLE:	
-	REL. NRN 32775	02/05	BRT		.X ±.030		X° ±1°0'	CABLE ASSEMBLY INSTRUCTIONS
A	DCN 38550	09/11	PJS		.XX ±.015	±1/64	X°X' ±15'	
					.XXX ±.005			DWG. NO. 300-81-009
				DRAWN: VMJ 02/18/05	MATERIAL: N/A		□" AREA: N/A	
				CHECKED: BRT 02/21/05	FINISH: N/A			
				APPROVED: BRT 02/21/05	SIZE B	CAGE NO. 95077	SCALE N/A	