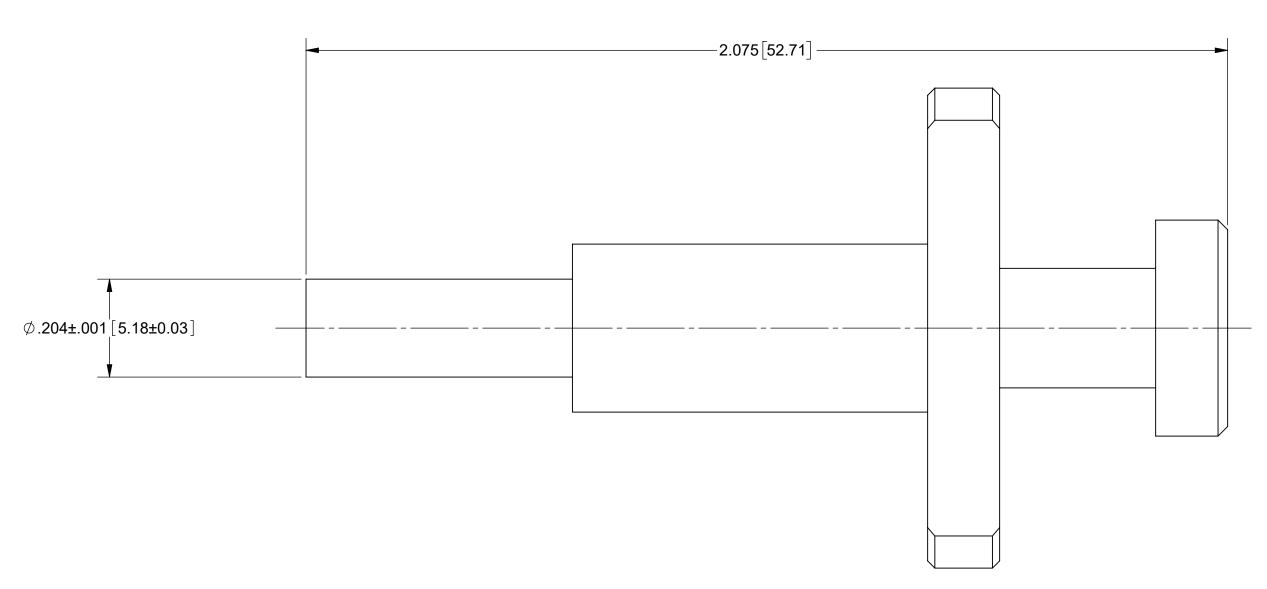
PRODUCT DATA DRAWING

	REVISION HISTORY		
REV	DESCRIPTION	DATE	APPROVED
С	DCN 51403	02/22	
D	DCN 52642	06/23	SEE PDM



MATERIAL:

STAINLESS STEEL PER ASTM A630, ALLOY UNS S17400, CONDITION A. BODY:

PUSH ROD &

STAINLESS STEEL PER AMS-5640, ALLOY UNS S30300, TYPE 1 PLUNGER:

SPRING: MUSIC WIRE

FINISH:

PUSH ROD &

PLUNGER: PASSIVATED PER AMS-2700.

BODY: ELECTROLESS NICKEL PER SAE 2404, CLASS 1 NOTES:

REMOVAL TOOL FOR 3221-40066 AND SIMILAR VITA 67.3 BACKPLANE CONTACTS

DIMENSIONS ARE IN	
FRACTIONAL: ±1/64	
DECIMAL: .X ±.03	
.XXX ±.00	
INTERPRET DIMENSI	
PER ASME Y14.5M - 1	
THIRD ANGLE	
(+)	

WING	THIRD ANGLE PROJECTION		
	INTERPRET DIMENSIONS AND TOLERANCES PER ASME Y14.5M - 1994		
	.XXX ±.005		
	X°X' ±15' DECIMAL: .X ±.030 .XX ±.010		
	FRACTIONAL: ±1/64 ANGULAR: X° ±1°0′		
	DIMENSIONS ARE IN INCHES TOLERANCES:		

UNLESS OTHERWISE SPECIFIED
1) ALL DIMENSIONS ARE IN INCHES [MILLIMETERS] 2) ALL DIMENSIONS ARE AFTER PLATING. 3) BREAK CORNERS & EDGES. 005 F. MAX. 4) CHAM. 15T & LAST THREADS. 5) SURFACE ROUGHINES 63-MIL-STD-10. 6) DIA.'S ON COMMON CENTERS TO BE CONCENTRIC WITHIN 005 T.I.R. 7) REMOVE ALL BURRS

SEE PDM

4) CHAM. 1ST & LAST THR 5) SURFACE ROUGHNESS 6) DIA.'S ON COMMON CEI WITHIN .005 T.I.R. 7) REMOVE ALL BURRS	EADS. 63MIL-STD-10. NTERS TO BE CONCENTRIC
DRAWN:	NHR 01/31/11
CHECKED:	SEE PDM

APPROVED:

Amphenol Www.symicrowave.com

VITA 67.3 BACKPLANE CONTACT REMOVAL TOOL

SIZE DWG. NO.		500-32-015	
S	CALE: 5:1		SHEET 1 OF 1